

## 3DR Settings Guidance on Ackuretta Sol



3D ACCUPRINT™









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Ackuretta SOL



Ackuretta Curie

Resin	Settings	70 Micron	100 Micron	Guidance
 Model Pro	INI	Curo Model	Curo Model	<b>Step 1</b> - Select Curo Model Setting & start print <b>Step 2</b> - After printing, wash with IPA and then post cure in Ackuretta Curie for 10m <b>Step 3</b> - Alternate Suitable setting is Nextdent Model 2.0
	Layer Exposure (s)	3	3.3	
	Base Exposure (s)	19.8	19.8	
 Model Standard	INI	Curo Model	Curo Model	<b>Step 1</b> - Select Curo Model Setting. <b>Step 2</b> - After printing, wash with IPA and then post cure in Ackuretta Curie for 10m <b>Step 3</b> - Alternate Suitable setting is Nextdent Model 2.0
	Layer Exposure (s)	3	3.3	
	Base Exposure (s)	19.8	19.8	
 Model Hard	INI	Curo Model	Curo Model	<b>Step 1</b> - Select Curo Model Setting. <b>Step 2</b> - After printing, wash with IPA and then post cure in Ackuretta Curie for 10m <b>Step 3</b> - Alternate Suitable setting is Nextdent Model 2.0
	Layer Exposure (s)	3	3.3	
	Base Exposure (s)	19.8	19.8	
 Dental Cast	INI	Optiprint Cast	Optiprint Cast	<b>Step 1</b> - Select Optiprint Cast Setting. <b>Step 2</b> - After printing, wash with IPA and then post cure in Ackuretta Curie for 10m <b>Step 3</b> - Alternate Suitable setting is Whipmix - Vericast OS.
	Layer Exposure (s)	2.4	NA	
	Base Exposure (s)	11.2		
 Surgical Guide	INI	Curo Guide	Curo Guide	<b>Step 1</b> - Select Curo Guide Setting. <b>Step 2</b> - After printing, wash with IPA and then post cure in Ackuretta Curie for 10m <b>Step 3</b> - Alternate Suitable setting is V-Print SG, Optiprint Guide.
	Layer Exposure (s)	1.9	2.3	
	Base Exposure (s)	13.8	13.8	
 Crown & Bridge	INI	Curo Temp A3	Curo Temp A3	<b>Step 1</b> - Select Curo Temp A3 Setting. <b>Step 2</b> - After printing, wash with IPA and then post cure in Ackuretta Curie for 10m <b>Step 3</b> - Alternate Suitable setting is Optiprint Temp A3.
	Layer Exposure (s)	1.7	1.9	
	Base Exposure (s)	11.4	11.4	